

Work Order ID 128255

Tuesday, January 13, 2015 1:38:16 PM

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Item ID: D4543-2 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Retainer, Outer, RH
Start Date: 1/13/2015 Start Qty: 6.00 ***6*** Cust Item ID:
Required Date: 1/20/2015 Req'd Qty: 6.00 ***6*** Customer:
Reference:

Approvals: Process Plan: MLS Date: 15-01-14 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4543	B								
100		0.00							
100									
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1- Cut D4543-1F as per dwg								
6061.032"	Prog rev: <u>6</u>								
	Dwg rev: <u>P</u>								
	2- Deburr								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control									

⑥ 01/15/02/04

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Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item Name: Retainer, Outer, RH

Start Date: 1/13/2015 **Start Qty:** 6.00

6

Cust Item ID:

Required Date: 1/20/2015 **Req'd Qty:** 6.00

6

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Run	Start	*NR1*
	Stop	*NR2*

[illegible]

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Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 1/13/2015 **Start Qty:** 6.00 ***6***

Cust Item ID:

Required Date: 1/20/2015 **Req'd Qty:** 6.00 ***6***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Run Start *NR1*

Stop *NR2*

[illegible]

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	QC21- Final Inspection - Work Order Release	0.00							
180									
QC	Memo	0.00							
Quality Control									

ML5 1503-19

MF
15-3-18

Picklist Print

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Work Order ID: 128255

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Parent Item: D4543-2

D4543-2

Parent Item Name: Retainer, Outer, RH

Start Date: 1/13/2015

Required Date: 1/20/2015

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP revA 12.01.12 New Issue EC verified by:DD IPP REV:B
12.02.24 as per dwg reva DD verf:EC IPP REV:C 13.04.23 as
per dwg revB DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.032		Purchased		No		100	sf	139.1558	0.611	4			

M6061T6S 0.032

6061-T6 Sheet 0.032"

01/15/02/04

Location

MAT021

Loc Qty

139.1558

Loc Code

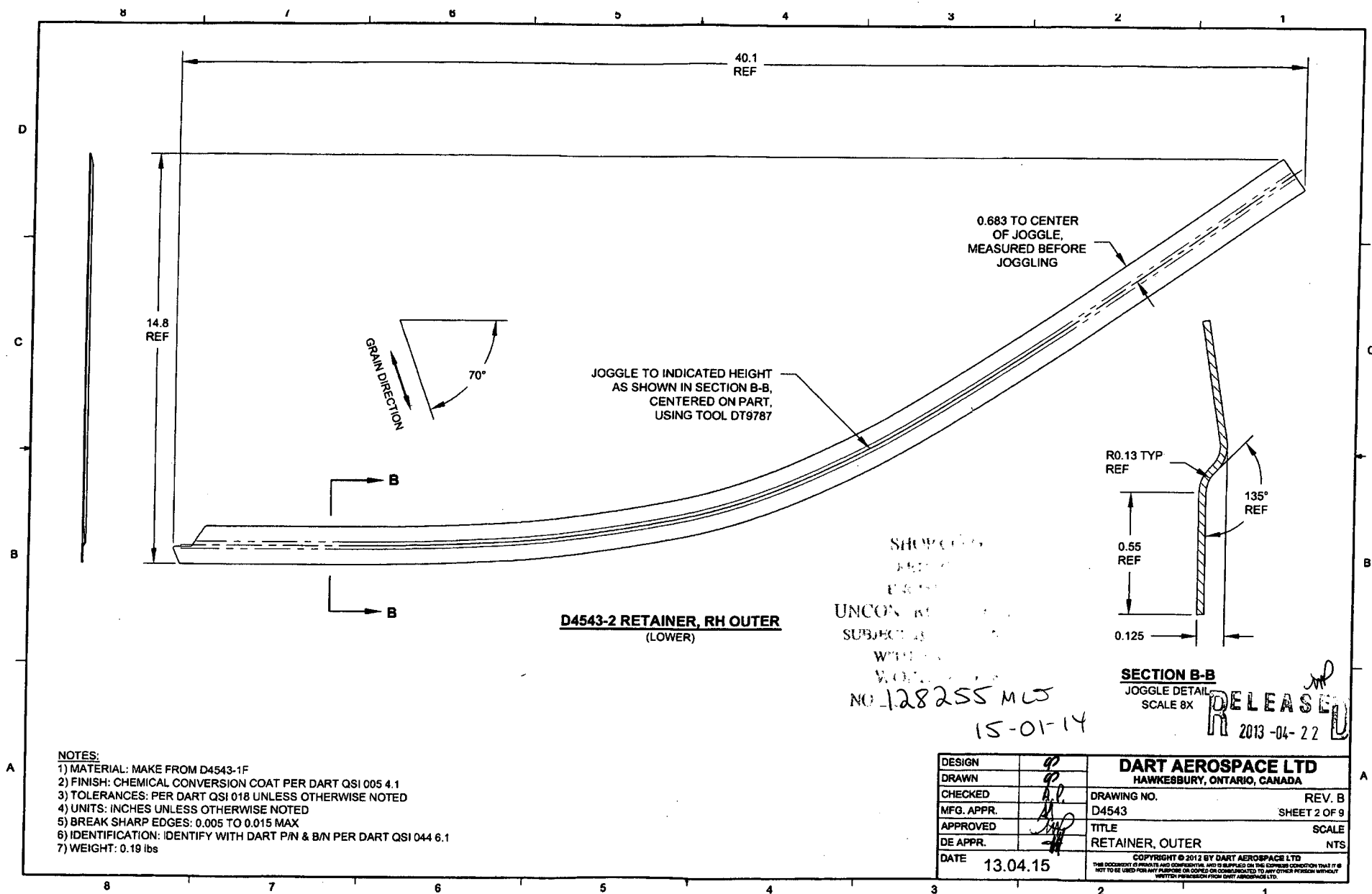
m130387

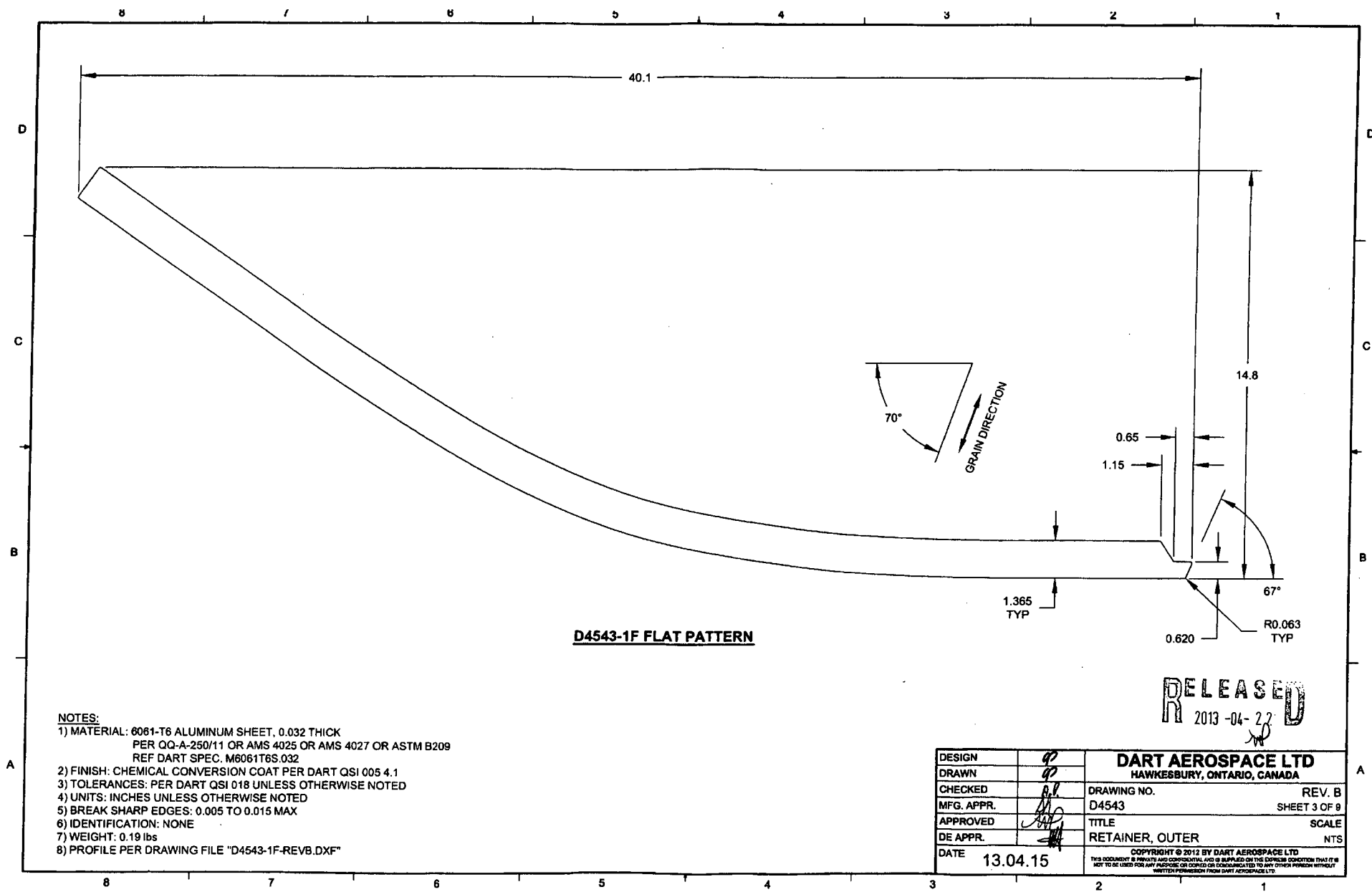
64

m130585

75.1558

5.5833





D4543-1F FLAT PATTERN

NOTES:

- 1) MATERIAL: 6061-T6 ALUMINUM SHEET, 0.032 THICK
PER QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC. M6061T6S.032
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.19 lbs
- 8) PROFILE PER DRAWING FILE "D4543-1F-REVB.DXF"

RELEASED
2013-04-22

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D4543	SHEET 3 OF 9
APPROVED		TITLE	SCALE
DE APPR.		RETAINER, OUTER	NTS
DATE	13.04.15	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	